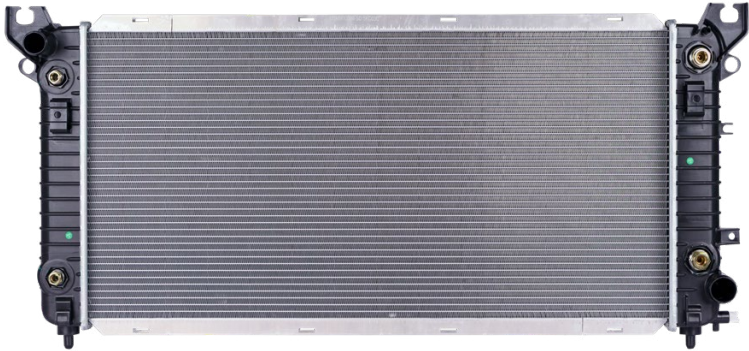




SEVERE DUTY RADIATORS



Part # 13398SD

INSTALLATION INSTRUCTIONS

1. Install Preparation

Let the engine cool completely. Disconnect the battery.

2. Drain Coolant

Open the radiator drain plug and remove the radiator cap. Collect old coolant in a suitable container.

3. Remove Old Radiator

Disconnect upper and lower radiator hoses. Detach transmission cooler lines (if applicable). Unplug the fan and sensor connectors. Unbolt and remove the old radiator.

4. Install New Radiator

Lower the new radiator into place carefully. Reconnect all hoses, lines, and electrical plugs. Install mounting brackets and secure the radiator.

5. Add Coolant

Fill with the correct type and mixture of coolant. Reinstall the radiator cap.

6. Bleed the Cooling System

Start the engine and let it reach operating temperature. Check for leaks and ensure proper coolant circulation.

7. Final Checks

Recheck coolant level after the engine cools. Top off if needed and test drive the vehicle.

Features of our Severe Duty Radiators

Built to exceed O.E.

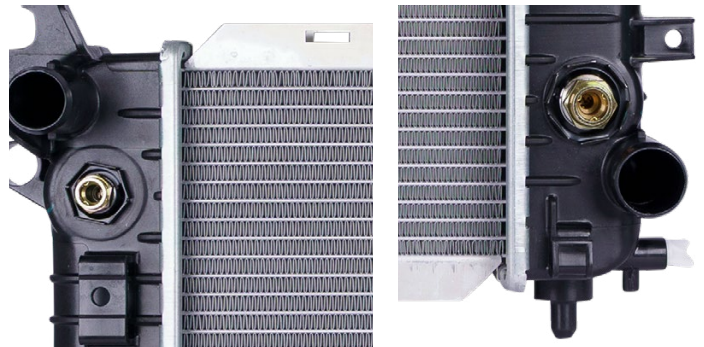
Engineered to outperform both O.E. and aftermarket competitors, this is cooling redefined—stronger, smarter, and built for the road ahead. The transmission and oil coolers feature stainless steel plates instead of aluminum, delivering enhanced strength and improved performance. With more plates than O.E. designs, cooling capacity is increased for both oil and transmission fluids. Every Severe Duty Radiator is 100% pressure tested to ensure reliability and eliminate potential issues. Built to withstand extreme conditions and outlast the competition, it delivers superior real-world performance. Smarter design, tougher materials, unmatched value.

Stronger Seal. Longer Life

Manufactured using stainless steel crimp strips to mate the tank and radiator core together resulting in 45% more clamping power to prevent leaks.

Everything You Need. In One Box

Includes all essential hardware, clamps and bushings, so you can complete the job faster, with zero guesswork and no missing parts.



Steel crimp strips give a stronger seal & prevent leaks



More fins. Maximum airflow. Lower temps. Peak performance.